



General print profile

PLA

Quality			
Layer Height		0.2	mm
Initial Layer Height		0.2	mm
<i>Line Width</i>	<i>f_x</i>	0.4	mm
Wall Line Width		0.4	mm
Outer Wall Line Width		0.4	mm
Inner Wall(s) Line Width		0.4	mm
Infill Line Width		0.4	mm
Skirt/Brim Line Width		0.4	mm
Initial Layer Line Width		100.0	%

Slicer Cura





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Walls		▼
Wall Thickness		1.2 mm
<i>Wall Line Count</i>	f_x	1
Optimize Wall Printing Order		<input checked="" type="checkbox"/>
<i>Outer Before Inner Walls</i>		<input checked="" type="checkbox"/>
Compensate Wall Overlaps		<input checked="" type="checkbox"/>
Compensate Outer Wall Overlaps		<input type="checkbox"/>
<i>Compensate Inner Wall Overlaps</i>	f_x	<input type="checkbox"/>
Fill Gaps Between Walls		Everywhere ▼
<i>Filter Out Tiny Gaps</i>		<input checked="" type="checkbox"/>
Print Thin Walls		<input type="checkbox"/>
Z Seam Alignment		User Specified ▼
<i>Z Seam Position</i>	↻	Back Left ▼
Z Seam X		0.0 mm
<i>Z Seam Y</i>	f_x	0.0 mm
<i>Seam Corner Preference</i>	↻	Hide Seam ▼
Z Seam Relative		<input type="checkbox"/>





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☰ Top/Bottom		▼
Top/Bottom Thickness		0.8 mm
Top Thickness		0.8 mm
Top Layers	↻ f_x	0
Bottom Thickness		0.8 mm
Bottom Layers	↻ f_x	0
Initial Bottom Layers		0
Enable Ironing		<input type="checkbox"/>

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Infill	
Infill Density	100.0 %
Infill Line Distance	0.4 mm
Infill Pattern	Lines
Connect Infill Lines	<input type="checkbox"/>
Infill Line Directions	[]
Infill X Offset	0.0 mm
Infill Y Offset	0.0 mm
Randomize Infill Start	<input type="checkbox"/>
Infill Line Multiplier	1
Extra Infill Wall Count	0
Infill Overlap Percentage	30.0 %
Infill Overlap	0.0 mm
Infill Wipe Distance	0.0 mm
Infill Layer Thickness	0.2 mm
Gradual Infill Steps	0
Infill Before Walls	<input type="checkbox"/>
Minimum Infill Area	0.0 mm ²
Infill Support	<input type="checkbox"/>
Skin Edge Support Thickness	0.0 mm
Skin Edge Support Layers	0





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Material		
Printing Temperature	f_x	225.0 °C
Printing Temperature Initial Layer		225.0 °C
Initial Printing Temperature		225.0 °C
Final Printing Temperature		225.0 °C
Build Plate Temperature		60.0 °C
Build Plate Temperature Initial Layer		60.0 °C
Flow		100.0 %
Wall Flow		100.0 %
Outer Wall Flow		100.0 %
Inner Wall(s) Flow		100.0 %
Infill Flow		100.0 %
Skirt/Brim Flow		100.0 %
Prime Tower Flow		100.0 %
Initial Layer Flow		100.0 %

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Speed	
Print Speed	100.0 mm/s
Infill Speed	100.0 mm/s
Wall Speed	50.0 mm/s
Outer Wall Speed	50.0 mm/s
Inner Wall Speed	50.0 mm/s
Travel Speed f_x	80.0 mm/s
Initial Layer Speed	20.0 mm/s
Initial Layer Print Speed	20.0 mm/s
Initial Layer Travel Speed	100.0 mm/s
Skirt/Brim Speed	20.0 mm/s
Z Hop Speed	5.0 mm/s
Number of Slower Layers	2
Equalize Filament Flow	<input checked="" type="checkbox"/>
Maximum Speed for Flow Equalization	150.0 mm/s
Enable Acceleration Control	<input type="checkbox"/>
Enable Jerk Control	<input type="checkbox"/>

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Travel	
Enable Retraction	<input checked="" type="checkbox"/>
Retract at Layer Change	<input type="checkbox"/>
Retraction Distance	<input type="text" value="3.0"/> mm
Retraction Speed	<input type="text" value="25.0"/> mm/s
Retraction Retract Speed	<input type="text" value="25.0"/> mm/s
Retraction Prime Speed	<input type="text" value="25.0"/> mm/s
Retraction Extra Prime Amount	<input type="text" value="0.0"/> mm ³
Retraction Minimum Travel	<input type="text" value="1.5"/> mm
Maximum Retraction Count	<input type="text" value="100"/>
Minimum Extrusion Distance Window	<input type="text" value="2.0"/> mm
Combing Mode	<input type="text" value="Off"/> <input type="checkbox"/>
Retract Before Outer Wall	<input type="checkbox"/>
Layer Start X	<input type="text" value="0.0"/> mm
Layer Start Y	<input type="text" value="0.0"/> mm
Z Hop When Retracted	<input type="checkbox"/>


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 Cooling			
Enable Print Cooling		<input checked="" type="checkbox"/>	
Fan Speed		100.0	%
Regular Fan Speed		100.0	%
Maximum Fan Speed		100.0	%
Regular/Maximum Fan Speed Threshold		10.0	s
Initial Fan Speed		0.0	%
Regular Fan Speed at Height		0.6	mm
<i>Regular Fan Speed at Layer</i>	f_x	2	
Minimum Layer Time		10.0	s
Minimum Speed		10.0	mm/s
Lift Head		<input type="checkbox"/>	

 Build Plate Adhesion			
<i>Build Plate Adhesion Type</i>	 	Skirt	<input type="checkbox"/>
<i>Skirt Line Count</i>		1	
<i>Skirt Distance</i>	 	1.4	mm
Skirt/Brim Minimum Length		250.0	mm

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